We claim:

2	1.	A multicast failover device comprising:
3		a processor;
4		at least one primary receiver for receiving packets from at least one primary
5		multicast stream source;
6		at least one secondary receiver for receiving packets from at least one
7		secondary multicast stream source;
8		logic for multicasting packets received by the primary multicast stream source
9		over
10		an external network;
11		logic for detecting an adverse change in a packet from the primary multicast
12		stream; and
13		logic for multicasting a packet from the secondary multicast stream in lieu of
14		multicasting the packet from the primary multicast stream when the adverse
15		change in the packet of the primary multicast stream is detected.
16	2.	The multicast failover device of claim1 further comprising:
17		storage for a primary buffer for storing packets received from the primary
18		multicast stream source; and
19		storage for a secondary buffer for storing packets from the secondary
20		multicast stream source.
21	3.	The multicast failover device of claim 2 further comprises:
22		logic for multicasting packets from the primary buffer over an external
23		network:

1		logic for detecting an adverse change in a packet stored in the primary buffer;
2		and
3		logic for multicasting a packet from the secondary buffer over the external
4		network when the adverse change in the corresponding packet of the primary
5		buffer is detected.
6	4.	The multicast failover device of claim 3 wherein the processor further
7	compr	ises logic for synchronizing the packets in the primary buffer and the secondary
8	buffer	
9	5.	The multicast failover device of claim 4 wherein the logic for synchronizing
10	packets	in the primary buffer and the secondary buffer comprises:
11		logic for identifying the source of the packet when the packet is from the
12		primary multicast stream source;
13		logic for identifying the source of the packet when the packet is from the
14		secondary multicast stream source;
15		logic for identifying a packet's sequential position from a multicast stream;
16		logic for inserting a primary multicast stream packet in the primary buffer at
17		an offset that maps to the packet's sequential position from the primary
18		multicast stream; and
19		logic for inserting a secondary stream multicast packet in the secondary buffer
20		at an offset that maps to the packet's sequential position from the secondary
21		multicast stream such that the packet in the primary buffer at a specific offset
22		is of the same packet's sequential position as is the packet at the
23		corresponding offset of the secondary buffer.

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- 1 6. The multicast failover device of claim 5 further comprises logic for 2 multicasting a packet from the secondary multicast buffer when an adverse change in 3 a packet in the primary multicast buffer is detected.
 - 7. The multicast failover device of claim 6 wherein the packets in the primary buffer further comprises a first IP header associated with a primary multicast stream server and wherein the packets in the secondary buffer comprises a second IP header associated with a second multicast stream server; and wherein the processor further comprises:

logic for rewriting the first IP header with a virtual multicast IP address and port number when a packet from the primary buffer is multicast on the external network; and logic for rewriting the second IP header with a virtual multicast IP address and port number when a packet from the secondary buffer is multicast on the external network

- 8. The multicast failover device of claim 7 wherein the processor further comprises logic for multicasting the packet next in sequential position relative to the last packet multicast by the failover device such that the packet stream multicast by the failover device is continuous and the packet sequence position integrity is maintained.
- 9. A system for reliable multicasting of streaming data comprising: primary stream packets having a first multicast IP address and port number; secondary stream packets having a second multicast IP address and port number;

1		an enterprise network on which the sources for primary stream packets and
2		secondary stream packets are connected;
3		a multicast failover device connected to the enterprise network comprises:
4		a receiver for receiving the primary multicast stream packets;
5		a receiver for receiving a secondary multicast stream of packets;
6		an external network for transmitting multicast stream packets to at least
7		one user;
8		logic for multicasting the primary multicast stream packets over the
9		external network;
10		logic for detecting an adverse change in a packet from the primary
11		multicast stream;
12		logic for multicasting a secondary multicast stream packet over the
13		external network in lieu of multicasting the primary multicast stream
14		packet when the adverse change in the primary multicast stream packet is
15		detected.
16	10.	The system of claim 9 further comprising:
17		storage for a primary buffer for storing the primary multicast stream packets;
18		and
19		storage for a secondary buffer for storing the secondary multicast stream
20		packets.
21	11.	The system of claim 10 further comprising:
22		logic for multicasting packets from the primary buffer over the external
23		network;

1		logic for detecting an adverse change in a packet stored in the primary buffer;
2		and
3		logic for multicasting a packet from the secondary buffer over the external
4		network when the adverse change in the corresponding packet of the primary
5		buffer is detected.
6	12.	The system of claim 11 further comprising logic for synchronizing the packets
7	in the	primary buffer and the secondary buffer.
8`	13.	The system of claim 12 wherein the logic for synchronizing packets in the

13. The system of claim 12 wherein the logic for synchronizing packets in the primary buffer and the secondary buffer comprises:

logic for identifying when a packet is from the primary stream;
logic for identifying when a packet is from the secondary stream;
logic for identifying a packet's sequential position from the primary stream;
logic for identifying a packet's sequential position from the secondary stream;
logic for inserting a primary stream packet in the primary buffer at an offset
that maps to the packet's sequential position from the primary stream; and
logic for inserting a secondary stream packet in the secondary buffer at an
offset that maps to the packet's sequential position from the secondary stream
such that a packet in the primary buffer at a specific offset is of the same
packet's sequential position as is the packet at the corresponding offset of the
secondary buffer.

14. The system of claim 13 wherein the multicast failover device further comprises logic for multicasting a packet from the secondary buffer when an adverse change in a packet in the primary buffer is detected.

1	15.	The system of claim 14 further comprises:
2		logic for rewriting the IP address and port number of a packet of the primary
3		buffer with a virtual IP address and port number when a primary buffer packet
4		is multicast over the external network; and
5		logic for rewriting the IP address and port number of a packet of the
6		secondary buffer with the virtual IP address and port number when a
7		secondary buffer packet is multicast over the external network.
8	16.	The system of claim 15 further comprising logic for multicasting the packet
9	next ii	n sequential position such that the packet stream multicast by the system is
10	contin	auous and the packet order integrity is maintained irrespective of the buffer
11	location	on that the packet had been stored such that the clients detect no outage,
12	discor	ntinuity or quality loss.
13	17.	A method for reliably multicasting data comprising;
14		receiving over an enterprise network primary multicast stream packets from a
15		primary multicast stream server, said packets having a first multicast IP
16		address and port number;
17		receiving over an enterprise network secondary multicast stream packets from
18		a secondary multicast stream server, said packets having a second multicast IP
19		address and port number;
20		multicasting the primary multicast stream packets over an external network;
21		detecting an adverse change in a packet from the primary multicast stream;
22		multicasting a secondary multicast stream packet over the external network in

1		lieu of multicasting the primary multicast stream when the adverse change in
2		the packet of the primary multicast stream is detected.
3	18.	The method of claim 17 further comprising:
4		storing packets received from the primary multicast stream source; and
5		storing packets from the secondary multicast stream source.
6	19.	The method of claim 18 further comprising further comprises:
7		multicasting packets from the primary buffer over an external network;
8		detecting an adverse change in a packet stored in the primary buffer; and
9		multicasting a packet from the secondary buffer over the external network
10		when the adverse change in the corresponding packet of the primary buffer is
11		detected.
12	20.	The method of claim 19 further comprises synchronizing the packets in the
13	prima	ry buffer and the secondary buffer.
14	21.	The method of claim 20 wherein the synchronizing packets in the primary
15	buffer	and the secondary buffer comprises:
16		identifying the source of the packet when the packet is from the primary
17		multicast stream source;
18		identifying the source of the packet when the packet is from the secondary
19		multicast stream source;
20		identifying a packet's sequential position from a multicast stream;
21		inserting a primary multicast stream packet in the primary buffer at an offset
22		that maps to the packet's sequential position from the primary multicast
23		stream; and

1	inserting a secondary stream multicast packet in the secondary buffer at an
2	offset that maps to the packet's sequential position from the secondary
3	multicast stream such that the packet in the primary buffer at a specific offset
4	is of the same packet's sequential position as is the packet at the
5	corresponding offset of the secondary buffer.

- 22. The method of claim 21 further comprises multicasting a packet from the secondary multicast buffer when an adverse change in a packet in the primary multicast buffer is detected.
- 23. The method of claim 22 further comprises rewriting IP header information in the packet being multicast on the external network with a virtual multicast IP address and port number when the source of the packet is the primary buffer and when the source of the packet is the secondary buffer.
- 24. The method of claim 23 further comprises multicasting the packet next in sequential position relative to the last packet multicast on the external network such that the packet stream multicast is continuous and the packet sequence position integrity is maintained.